

**Docket: ATM-2301**

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0.7  
1/24/02

12. A process comprising manufacturing a multi-layer packaging film (10) for an easy-open form of packaging (20) having at least one line of perforations (18, 18') that are provided in a plastic surface layer of the packaging and serve as an aid for alignment of a tear line propagating in the packaging film (10) upon tearing open the packaging, including cutting the perforations (18, 18') into a surface layer which is in the